# **HITACHI**

Reliable solutions

# **ZW180**PL





# **WHEEL LOADER**

Model Code : ZW180PL-5B Engine Power : 129 kW (173 HP)

Operating Weight: 15 470 - 15 670 kg (34 110 - 34 550 lb.)

Bucket ISO Heaped: 2.5 - 3.0 m3 (3.3 -3.9 yd3)



# **WALK AROUND**

The Hitachi ZW180PL-5 wheel loader has been designed with one aim in mind: empowering your vision. In terms of productivity, comfort, advanced technology, environmental performance and maintenance, it delivers on all levels. It not only meets our customers' expectations of high-quality, reliable machines, but also provides operators with a safer working environment, a comfortable cab with easy-to-use controls, and overall, a machine that responds quickly and precisely. To ensure optimum availability of the ZW180PL-5, we have incorporated easy maintenance features into its design. We also offer the flexible Hitachi Support Chain after-sales program to customers who wish to further enhance its uptime and protect their investment.

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A new clutch cut-off system allows for smooth operation when the ZWPL-5 wheel loader is loading.

# Quick and easy service access

The engine cover provides easy access to inspection points and allows for quick maintenance at ground level.

# **Transmission control**

The automatic transmission selects the appropriate gear for travelling and digging.

# Counterweight

Provides better stability during the transfer of heavy loads.

# Heavy-duty axle

Hitachi axles are renowned for high performance and durability - ideal for working on demanding job sites.

Powerful engine

consumption.

# **Hydraulic Quick Coupler**

Switch attachments from the comfort of your cab. Enables the rapid and seamless replacement of working tools.

operation of the bucket and lift arm for loading and

The 6.7 liter (408.9 in<sup>3</sup>) six-cylinder water-cooled turbo engine enables a powerful digging performance,

impressive travel speeds and benefits from excellent fuel

prioritises use of the bucket for unloading.





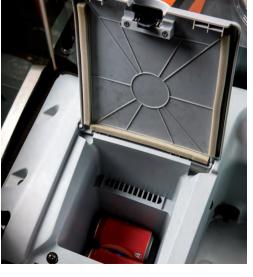
# COMFORT

The spacious cab of the ZW180PL-5 wheel loader was designed to offer maximum comfort. Several modifications have been made to create more room, provide greater visibility and offer a pleasant working environment for operators. Practical and user-friendly features have been incorporated to help you work quickly and easily. The ultimate aim was to improve the overall user experience of Hitachi ZWPL-5 wheel loaders, so you could enjoy your work and feel less fatigued at the end of the day.









# For operator comfort, the ZWPL-5 series is second to none







# Take a seat

Hitachi has prioritised operator comfort in the design of the ZWPL-5 wheel loaders to give you a greater sense of enjoyment during your working day.

The sloped ladder and wide steps allow quick and easy access to the cab. The air-suspension seat with adjustable lumbar support can slide back further than ever before, allowing more leg room. The wrist and arm rests and right-hand side console can be adjusted to achieve a comfortable sitting position, and the tilting telescopic and pop-up steering column has also been repositioned to create additional space.

# Pleasant working conditions

Busy construction sites and quarries can be stressful environments to work in, but Hitachi has installed a range of features in the ZWPL-5 wheel loaders to make you feel more relaxed wherever you are.

An effective air conditioning system regulates the temperature within the cab. An air-conditioning filter can also be fitted for working in industrial waste and indoor disposal facilities. Noise levels within the cab have been reduced thanks to a high level of sound insulation.

# Space for storage

Working long shifts means that you can spend most of your day in the cab of the ZWPL-5 wheel loader. Hitachi has incorporated several practical features to make you feel more at home.

There is a large space for a lunch box to be placed behind or at the side of the seat. The cab also has a large cool box, which is cooled by the air conditioner, with enough storage space for four cans or bottles. The cab also has a drinks holder, designed to hold a tumbler.

# **Enjoy your day**

A happy operator is also a more productive one. That's why we have enhanced the versatility of the audio equipment, so you can listen to your favourite music while you work.

The AM/FM/WB stereo radio now has an auto-tuning feature and the two-speaker stereo system provides excellent sound quality. It is also possible to connect this with your personal MP3 player.

# **Key features**

- Air-suspension seat
- Expansive leg room
- Ergonomically designed control panel
- Effective air conditioning

- Tilting telescopic and pop-up steering column
- Easy access via sloped ladder and wide steps
- AUX input for MP3 player

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# **ADVANCED TECHNOLOGY**

Several decades of experience in manufacturing construction equipment have placed Hitachi at the forefront of the industry. Its technologically advanced machines are renowned around the world. The ZW180PL-5 has been developed using this expertise and has the capability of exceeding previous levels of performance and productivity. In addition, many of the features on the ZWPL-5 wheel loader range will result in lower fuel consumption and a reduced impact on the environment.

# A superior performance is guaranteed





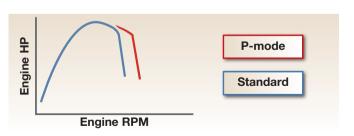


# Simple work mode 1

The ZWPL-5 wheel loader can operate in two modes to ensure lower fuel consumption and maximise productivity: Standard mode is for regular duties such as loading materials; and P mode is chosen for more demanding tasks such as heavy duty digging.

In Standard mode, the engine speed is controlled, which allows for smooth and efficient acceleration during loading, regular operations and travelling on level terrain. Fuel consumption is reduced by up to 10%, enhancing its environmentally friendly performance.

The P mode is useful when greater traction force is required for heavy-duty excavation and travelling uphill. By fully utilising the engine's capability, it allows for powerful digging and a quick ascent up gradual slopes.



# Quick power switch 2



The operator can boost the power of the ZWPL-5 wheel loader at the push of a button. The Quick power switch changes the mode from Standard to P and can be used when the machine is travelling uphill with a full load or when greater breakout force is required.

# Clutch cut-off 3



The clutch cut-off system controls clutch timing for smoother operation, according to travel speed and the amount of stroke of the brake pedal. When travelling at high speed on flat terrain, the clutch can be released early so the wheel loader slows down smoothly with the application of the brake pedal.

When travelling slowly uphill, the clutch is released by deeply depressing the pedal to allow for easy unloading.

# **Key features**

- Simple work mode
- Quick power switch
- Clutch cut-off



# **ENVIRONMENTAL AWARENESS**

The environment was an important design consideration for the range of ZWPL-5 wheel loaders. The ZW180PL-5 has been developed to have a positive impact on both safety and sustainability. It satisfies the latest U.S. EPA Tier 4 Interim on emission standards and has a variety of fuel-efficient features, which help to reduce running costs. With greater all-round visibility from the cab, the ZW180PL-5 also contributes to enhanced safety and the successful operation of any job site.

# 004

# The ZW180PL-5 contributes to a cleaner, safer environment







# A cleaner environment

The ZWPL-5 wheel loader range epitomises our efforts to minimise the impact of construction machinery on the environment in compliance with U.S. EPA Tier 4 Interim. The variable geometry turbocharger – that encourages optimal combustion – and cooled-EGR (Exhaust Gas Recirculation) helps to reduce nitrous oxide levels.

The maintenance-free Diesel Oxidation Catalyst (D.O.C.) reduces particulate matter (PM) from engine exhaust by simple, flow-through passive oxidation without the need of SCR or DPF (Diesel Particulate Filter). A chemical reaction occurs at normal system temperatures that allow a reduction of PM in the exhaust without compromising performance or reliability.

The auto-engine shutdown function prevents fuel wastage by stopping the engine while the wheel loader is long idling. In addition, all resin parts on the ZWPL-5 are suitable for recycling and clearly marked for ease of use in this process. The ECO display visualises ECO drive and results in a fuel-saving performance.

# A safer environment

The operator of the ZWPL-5 can relax with the knowledge that he is working in a safer environment. The wheel loader offers excellent visibility from all angles. The view from the cab is enhanced by a pillar-less windshield, a large sun visor and additional glass panels in the door

Looking to the rear of the machine, the counterweight is now visible on both sides, which is particularly useful for working on small job sites. The rear-view monitor allows the operator to see right behind the machine. The color display is easy to view and works automatically when the FNR lever/switch is reverse position.

# Shift-up delay to third gear

This system delays the timing of the shift-up to the 3rd gear to enhance safer operation of the ZWPL-5 wheel loader in confined spaces. The wheel loader can perform excavating and unloading tasks more safely in first and second gear.

# **Key features**

- Fuel-saving work mode
- Auto-engine shutdown
- Diesel Oxidation Catalyst (DOC)
- ECO display
- Pillar-less windshield

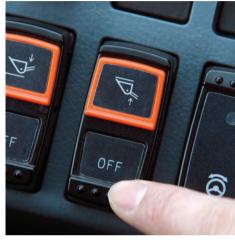
- Large sun visor
- Both sides of counterweight visible
- Rear-view monitor
- Shift-up delay to third gear



# **PRODUCTIVITY**

The Hitachi ZW180PL-5 wheel loader has been built to exceed your expectations. The design incorporates a hydraulic circuit and a smooth lift arm movement, which help to boost efficiency on the job site. Productivity has also been increased by the wheel loader's enhanced maneuverability, due to the automatic gearshift controls. With the ZW180PL-5 range, you can look forward to a quick return on your investment and greater profitability.

# Designed to improve efficiency on the job site







# Increased efficiency

We have designed the ZW180PL-5 to offer increased productivity – without burdening the environment – through sustainable operations.

It is equipped with a new hydraulic circuit, which facilitates the combined operation of the bucket and lift arm for loading, and prioritises use of the bucket for unloading.

The lift arm movement also makes a contribution to the ZWPL-5's high productivity levels. The lowering of the lift arm stops smoothly thanks to the restriction valve, reducing vibrations and results in less operator fatigue.

The height of the lift arm kick-out and lift arm auto leveller are easily adjusted using the buttons in the side console.

# **Enhanced maneuverability**

The maneuverability of the ZW180PL-5 has been enhanced by automatic gearshift controls.

The Auto 1 option automatically shifts between first and fifth gears, depending on the load, when second to fifth gears have been engaged.

The Auto 2 option automatically shifts between second and fifth gears, relative to the load. The operator can also change gear manually using the Down Shift Switch, if required, to suit the terrain on any job site.

The ZW180PL-5 series is equipped with a ride control feature that reduces vibration while the wheel loader is travelling on rough ground or snow. In auto mode, it turns on and off automatically while the wheel loader is in operation.

# **Key features**

- Powerful and sustainable
- Ride control
- Automatic gearshift
- New hydraulics circuit

- 5 gear transmission
- Environmentally friendly design
- Smooth lowering of lift arm
- Adjustable kick-out height and auto leveler



# MAINTENANCE

Wherever you operate the ZW180PL-5 wheel loader, high levels of availability are guaranteed. This is thanks to a number of features that allow quick and easy routine maintenance procedures. Daily checks can be made at ground level, for example, because the engine and radiator cover can be opened fully, providing convenient access. The ZW180PL-5 has been designed to make life easier on the job site, allowing you to work productively and keep downtime to an absolute minimum.

# Work for longer with the ZWPL-5 wheel loader







# Easy access

Hitachi has introduced a range of time-saving features on the ZWPL-5 wheel loaders, which are designed to make life easier for you on the job site.

Many of the covers on the machine can be opened fully so you can access maintenance points quickly and easily on a daily basis. Many features – such as the greasing points, oil levels and the fuel filters – can be accessed at ground level.

Using the front console you can set the routine service schedule to help prevent breakdowns each time the ignition switch is turned on.

# Easy cleaning

Quick and easy routine maintenance is essential for you to achieve high levels of productivity on the job site. The Hitachi ZWPL-5 wheel loaders are capable of working for longer thanks to convenient features, such as the automatic reversible cooling fan.

The fan allows for easy cleaning of the radiator with its one-minute automatic reverse rotation every 30 operating minutes. In moderate working conditions, this can be manually operated for cleaning as necessary.

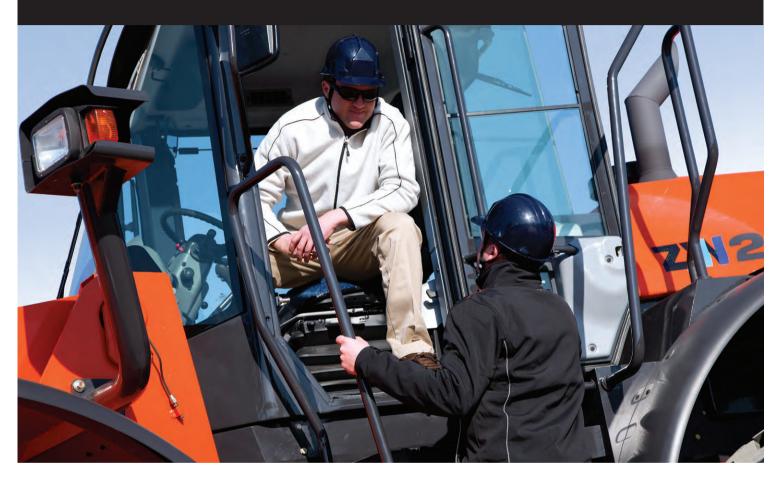
# **Key features**

- Daily checks from ground level
- Automatic reversible cooling fan
- Quick and easy service access



# **SUPPORT CHAIN**

Once you have taken delivery of your ZW180PL-5 wheel loader, we want to ensure that it continues to exceed your expectations on the job site. That's why we provide extensive support to each of our dealers so that every one of our customers can receive first-class after-sales service. To further protect your investment, you can choose from a variety of options within the Hitachi Support Chain program. It gives you the flexibility to create your own service plan from the following key areas – each one represents a link in the chain of service available from Hitachi via your local dealer.





# Protect your investment with a variety of after-sales options

# Global e-Service

The ZWPL-5 wheel loader is equipped with a satellite communication system\*. This sends a wide range of machine data to the Hitachi main server. Via the Global e-Service database, you will have remote access to all of this data. All you need is an internet connection and your Global e-Service log-in details.

Global e-Service enables you and your dealer to download and share this data, helping you to remotely manage your fleet. The online facility also helps your dealer to proactively advise you on preventive maintenance and related special offers.

The latest information on the ZWPL-5 wheel loader is available 24/7 and includes operational data, such as the number of working hours, fuel consumption figures, working modes and location. This helps you to reduce running costs, plan jobs efficiently and keep up to date with machine maintenance – to ensure optimum performance and minimal downtime.

# **Technical support**

The professional and highly trained Hitachi service team combines the global expertise and knowledge of Hitachi Construction Machinery with your local language and culture. We take a proactive approach towards customer service by continuously training our dealer personnel, so that the available global knowledge is passed on to each individual technician in our dealer network.

# **Extended warranty and service contracts**

Every new Hitachi model is covered by a full manufacturer's warranty. However, your ZWPL-5 wheel loader may require extra protection due to severe working conditions or to minimise equipment repair costs. To meet these demands, our dealers offer the option of a unique extended warranty program and comprehensive service contracts – the most effective way to optimise the performance of your ZWPL-5 wheel loader.

# **Parts and Remanufactured Components**

Hitachi offers different lines of parts and components to suit your specific needs. In addition to our range of genuine parts, there are other options available:

- For that highly demanding application or climate, Hitachi provides a line of parts with extra performance.
- When you are looking for an economical solution for preventive replacements, remanufactured components are the best option.

Whatever choice you make, you can be assured of the renowned Hitachi quality and warranty to give you added peace of mind.

Your Hitachi dealer can supply you with more details on each of the above parts lines.



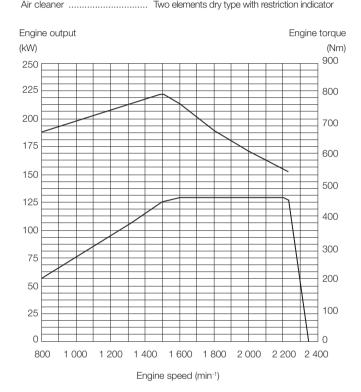
\* The satellite communication system is standard equipment for ZW wheel loaders, however, the availability of the communication system depends on licensing regulations in your country. Please contact your Hitachi dealer for more information or to apply for a Global e-Service account.

# **Key features**

- Check each of your machines from your office 24/7
- Have a remote insight into fuel consumption
- Check the current and previous locations and movements of your machine(s)
- See maintenance status and items due for renewal on each of your machines
- Receive e-mail notifications for any machine alerts, unexpected movements and so on

# **SPECIFICATIONS**

ENGINE	
Model	CUMMINS QSB6.7
Type	4-cycle water-cooled, direct injection
Aspiration	Turbocharger and intercooled
Aftertreatment	Diesel Oxidation Catalyst
No. of cylinders	6
Maximum power	
SAE J1995/ISO14396, gross	129 kW (173 HP) at 2 200 min-1 (rpm)
SAE J1349/ISO 9249, net	126 kW (169 HP) at 2 000 min-1 (rpm)
Maximum torque	800 Nm at 1 500 min <sup>-1</sup> (rpm)
Bore and stroke	107 mm X 124 mm (4.2 in X 4.9 in)
Piston displacement	6.690 L (408.3 in <sup>3</sup> )
Batteries	2 x 12 V
Δir cleaner	Two elements dry type with restriction indicator



POWER TRAIN	
Transmission	Torque converter, countershaft type powershift with computer-controlled automatic shift and manual shift features included.
Torque converter	Three elements, single stage, single phase
Main clutch	Wet hydraulic, multi-disc type
Cooling method	Forced circulation type
Travel speed* Forward / Re	everse
1st	5.9 / 6.2 km/h (6.3 / 6.6 km/h) (3.7 / 3.9 mph (3.9 / 4.1 mph))
2nd	11.5 / 12.1 km/h (12.2 / 12.9 km/h) (7.1 / 7.5 mph (7.6 / 8.0 mph))
3rd	17.4 / 26.5 km/h (18.5 / 28.3 km/h) (10.8 / 16.5 mph (11.5 / 17.6 mph))
4th	25.3 / — km/h (27.0 / — km/h) (15.7 / — mph (16.8 / — mph))
5th	38.5 / — km/h (38.5 / — km/h) (23.9 / — mph (23.9 / — mph))
*With 20.5 R25 (L3) tires	

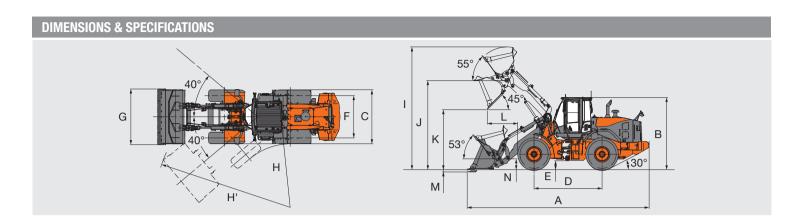
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<b>AXLE AND FINAL DRI</b>	VE
Drive system	Semi-floating Fixed to the front frame Trunnion support Two stage reduction
TIRES	
Tire size	20.5 R25 (L3) Refer to standard & optional equipment list
BRAKES	
	Inboard mounted fully hydraulic 4 wheel wet dis brakes. Front & rear independent brake circuit Spring applied, hydraulically released, dry disc type with external output shaft
STEERING SYSTEM	
Steering angle  Cylinders	Articulated frame steering Each direction 40°; total 80° Double-acting piston type 2 x 70 mm x 442 mm (2 x 2.8 in x 17.4 in)
HYDRAULIC SYSTEM	
Bucket controls with autor	Four position valve ; Raise, hold, lower, float natic bucket return-to-dig control Three position valve ; Roll back, hold, dump
Main pump (Serve as stee	9.1
Maximum flow	Variable Displacement Axial Plunger Pump 210 L/min (55.5 gal/min)at 2 200 min <sup>-1</sup> (rpm) 27.4 MPa (279 kgf/cm²)/(3 974 psi)
Fan pump	F: -   F: -   -   -   -   -   -   -   -   -   -
Maximum flow	Fixed Displacement Gear Pump 54.8 L/min (14.5 gal/min) at 2 200 min <sup>-1</sup> (rpm) 18.2 MPa (186 kgf/cm <sup>2</sup> )/(2 639 psi)
Hydraulic cylinders	5 11
Type No. x Bore x Stroke	Arm : 2 x 125 mm x 765 mm (2 x 4.9 in x 30.1 in) Bucket : 2 x 110 mm x 955 mm
Filters	(2 x 4.3 in x 37.6 in) Full-flow 15 micron return filter in reservoir
Hydraulic cycle times Lift arm raise	5.9 s (5.7 s)

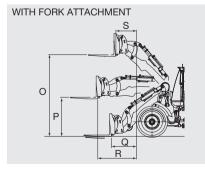
SERVICE REFILL CAPACITIES	
Fuel tank	235 L (62.1 gal)
Engine coolant	28.0 L (7.4 gal)
Engine oil	25.0 L (6.6 gal)
Torque convertor & transmission	30.0 L (7.9 gal)
Front axle differential & wheel hubs	31.0 L (8.2 gal)
Rear axle differential & wheel hubs	34.0 L (9.0 gal)
Hydraulic oil tank	100 L (26.4 gal)

Lift arm lower .......... 3.6 s (3.6 s) Bucket dump ...... 2.5 s (2.5 s) Total ...... 12.0 s (11.8 s)

( ): Data at Power Mode



					General	purpose		
			В	olt-on cutting edg	je		Weld-on teeth	
Developt approximate	ISO heaped	m³ (yd³)	2.6 (3.4)	2.8 (3.7)	3.1(4.1)	2.5 (3.3)	2.7 (3.5)	3.0 (3.9)
Bucket capacity	ISO struck	m³ (yd³)	2.3 (3.0)	2.4 (3.1)	2.7 (3.5)	2.2 (2.9)	2.3 (3.0)	2.6 (3.4)
A Overall length	·	mm (ft)	8 300 (27.2)	8 350 (27.4)	8 450 (27.7)	8 420 (27.6)	8 470 (27.8)	8 570 (28.1)
B Overall height		mm (ft)			3 280	(10.8)		
C Width over tires		mm (ft)			2 610	(8.6)		
D Wheel base		mm (ft)			3 100	(10.2)		
E Ground clearance		mm (in)			400 (	15.7)		
F Tread		mm (ft)	2 050 (6.7)					
G Bucket width		mm (ft)	2 535 (8.3)					
H Turning radius (Centerline of outside tire)		mm (ft)	5 300 (17.4)					
H' Loader clearance radius, bu	ce radius, bucket in carry position mm (ft) 6 21		6 210 (20.4)	6 230 (20.4)	6 250 (20.5)	6 240 (20.5)	6 250 (20.5)	6 280 (20.6)
I Overall operating height		mm (ft)					5 720 (18.8)	
J Height to bucket hinge pin, t	fully raised	mm (ft)			4 050	(13.3)		
K Dumping clearance 45 degre	ee, full height	mm (ft)	2 720 (8.9)	2 690 (8.8)	2 620 (8.6)	2 650 (8.7)	2 610 (8.6)	2 540 (8.3)
L Reach, 45 degree dump, ful	l height	mm (ft)	(t) 1 390 (4.6) 1 420 (4.7) 1 490 (4.9) 1 510 (5.0) 1 540 (5.1) 1				1 610 (5.3)	
M Digging depth (Horizontal di	gging angle)	mm (in)	110 (4.3)	110 (4.3)	110 (4.3)	80 (3.2)	80 (3.2)	80 (3.2)
N Carry height of bucket pin		mm (in)			490 (	19.3)		
Bucket weight		kg (lb.)	1 290 (2 840)	1 330 (2 930)	1 390 (3 060)	1 190 (2 620)	1 230 (2 710)	1 290 (2 840)
Ctatic tipping load *	Straight	kg (lb)	10 740 (23 680)	10 680 (23 550)	10 530 (23 220)	10 960 (24 160)	10 900 (24 030)	10 740 (23 680)
Static tipping load *	Full 40 degree turn	kg (lb)	9 240 (20 370)	9 180 (20 240)	9 040 (19 930)	9 440 (20 810)	9 390 (20 700)	9 250 (20 390)
Breakout force kgf		kgf (lbf)	11 400 (25 130)	11 000 (24 250)	10 300 (22 710)	12 200 (26 900)	11 800 (26 020)	11 000 (24 250)
		kN	112	108	101	120	116	108
Operating weight *		kg (lb.)	15 570 (34 330)	15 610 (34 410)	15 670 (34 550)	15 470 (34 110)	15 510 (34 190)	15 570 (34 330)



	Attachment type		Fork
O Max. stacking height		mm (ft)	3 830 (12.6)
P Height of fork at max	mum reach	mm (ft)	1 810 (5.9)
Q Reach at ground leve	I	mm (ft)	1 240 (4.1)
R Max. reach		mm (ft)	1 840 (6.0)
S Reach at max. stacki	ng height	mm (ft)	990 (3.2)
Static tipping load	Straight	kg (lb)	10 210 (22 510)
Static tipping load	Full 40 degree turn	kg (lb)	8 860 (19 530)
Max. payload per EN 474-	3, 80 %	kg (lb.)	6 900 (15 210)
Max. payload per EN 474-	3, 60 %	kg (lb.)	5 180 (11 420)
Fork tine length		mm (ft)	1 200 (3.9)
Operating weight *		kg (lb.)	14 850 (32 740)

Note: All dimensions, weight and perfomance data based on ISO 6746-1:1987, ISO 7137:1997, ISO 7546:1983 and ISO 8313:1989
\*: Static tipping load and operating weight marked with\* include 20.5R25 (L3) tires (No ballast) with lubricants, full fuel tank and operator. Machine stability and operating weight depend on counterweight, tire size and other attachments.

# **EQUIPMENT**

Fan guard Radiator

Standard fin pitch radiator

OPERATOR'S STATION	
Adjustable steering column with POP-UP	•
Air suspension seat with adjustable for damper, armrest angle, fabric, fore-aft position, headrest height and angle, high back, inclination of the seat, lumbar support, reclining angle, seat depth, weight-height	•
AM/FM/WB radio with AUX input	•
Ashtray, cigar lighter	•
Auto control air conditioner	
with single intake filter	•
with double intake filters	0
Coat hook	•
Front/Rear defroster	•
Glove compartment	•
Rear view camera & monitor	•
Rear view mirrors	
Inside (2)	•
Outside (Heated, 2)	•
Retractable seat belt, 75 mm (3.0 in)	•
ROPS (ISO 3471), FOPS (ISO 3449): multi-plane isolation mounted for noise, vibration reduction	•
Rubber floor mat	•
Storage	
Cup holder	•
Document holder	•
Hot & cool box	•
Sun visor	•
Textured steering wheel with spinner knob	•
Tinted safety glass: others: tempered, windshield: laminated	•
Windshield washer front and rear	•
Windshield wipers front and rear	•
ELECTRICAL SYSTEM	
Auto-engine shutdown control system	•
Backup alarm	•
Standard capacity batteries (155 AH-900 A)	•
Battery disconnect switch	•
12 V power outlet	•
COOLING SYSTEM	
Automatic reversible cooling fan with heat sensing	•

..... Standard equipment

O ..... Optional equipment

LIGHTS	
Brake & tail lights	•
Clearance lights	•
Headlights	•
Turn signals with hazard switch	•
Work lights	
Additional front lights on cab (2)	•
Front lights on cab (2)	•
Rear lights on rear grille side cover (2)	•
Rear lights on cab (2)	•
POWER TRAIN	_
Automatic transmission with load sensing system	•

POWER TRAIN	
Automatic transmission with load sensing system	
Clutch cut position switch	•
Differential	
LSD (Limited Slip Differential, front and rear)	•
DSS (Down Shift Switch)	•
Forward/Reverse lever	•
Power mode switch	•
Quick power switch	•
Shift change delay mode switch	•
Travel mode selector (Auto1-Auto2)	•
1st speed fixed switch	•

ENGINE	
Air intake	
Rain cap	•
Air filter double elements	•
Cartridge-type engine oil filter	•
Cartridge-type fuel pre-filter	•
Cartridge-type fuel main filter	•
Engine oil remote drain	•

LCD monitor display: clock, ECO, F-N-R/Shift position, hold, hour meter, odometer, replacement intervals, ride control, speedometer,	•
Gauge: coolant temperature, fuel, transmission oil temperature	•
Warning lights: brake oil low pressure, engine oil low pressure, hydraulic oil level, steering oil low pressure, overheat	•
Indicator lights: air filter restriction, axle oil temperature, clearance lights, control lever lock, discharge warning, emergency steering, engine warning, fan reverse, fuel filter restriction, forward/reverse selector switch, high beam, hydraulic oil temperature, maintenance, parking brake, power mode, preheat, seat belt, service, transmission warning, transmission oil temperature, turn	•

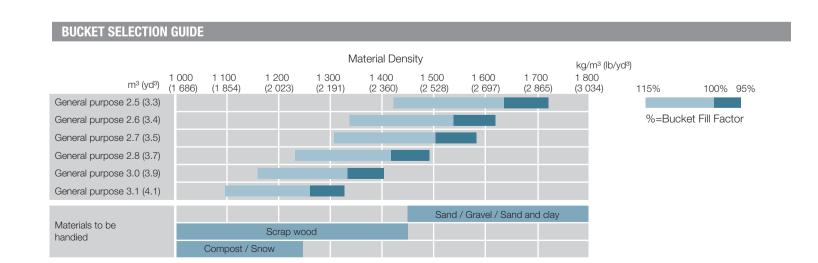
MONITORING SYSTEM

signal, water separator, work lights

Frank 0 was in alam and and laural to salve the	
Front & rear independent brake circuit	
Inboard mounted fully hydraulic 4 wheel wet disc	•
Spring applied/Hydraulic-released parking brake	•
HYDRAULIC SYSTEM	_
Bucket auto leveler (Automatic return to dig control)	•
Control lever	
for 3 spools control valve	
MF lever & AUX lever for 3rd function	7.
Control lever lock switch	•
Dual lift arm auto leveler	•
Hydraulic filters	•
Lift arm float system	•
Quick coupler switch	•
Reservoir sight gauge	•

Articulation lock bar	•
Belly guard (Bolt on type)	0
Counterweight	•
Drawbar with locking pin	•
Emergency steering	•
Fenders	
for 20.5 R25	
Front & full covered rear fenders with mud flaps	•
Global e-Service	•
Lift arm	
Parallel lift arm	•
Lift & tie down hooks	•
On board information controller	•
Pilfer proof	
Battery cover with locking bracket	•
Lockable engine cover	•
Lockable fuel refilling cap	•
Quick coupler (Volvo compatible)	•

dealer for details.



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20.5 R25 (L3)XHA2



# Hitachi Environmental Vision 2025

The Hitachi Group released the Environmental Vision 2025 to curb annual carbon dioxide emissions. The Group is committed to global production while reducing environmental impact in life cycles of all products, and realizing a sustainable society by tackling three goals — prevention of global warming, recycling of resources, and enhancement of ecosystem.

# Reducing Environmental Impact by ZW

Hitachi makes a green way to cut carbon emissions for global warming prevention according to LCA\*. ZW utilizes lots of technological advances, including the standard mode which optimize fuel efficiency. Hitachi has long been committed to recycling of components, such as aluminum parts in radiators and oil cooler. Resin parts are marked for recycling.

\*Life Cycle Assessment – ISO 14040



Prior to operating this machine, including communication system, in a country other than a country of its intended use, it may be necessary to make modifications to it so that it complies with the local regulatory standards (including safety standards) and legal requirements of that particular country. Please do not export or operate this machine outside the country of its intended use until such compliance has been confirmed. Please contact your Hitachi dealer in case of questions about compliance.

These specifications are subject to change without notice.

Illustrations and photos show the standard models, and may or may not include optional equipment, accessories, customer installed and modified parts, optional parts and all standard equipment with some differences in color and features.

Before use, read and understand the Operator's Manual for proper operation.

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